


REFERENCES

1. A. Bhatia. Lecture Note, “Improving Energy efficiency of Boiler Systems” Continuing Education and Development Inc, New York.
2. D. R. Wulfinghoff. “Boiler plant” in *Energy Efficiency Manual*, Wheaton, MD: Energy institute Press, 1999, pp. 44 – 53.
3. T. Sebastian. ‘*Steam boiler technology*’. (2nd edition). [on-line]. 2.41. Available:
http://www.energy.kth.se/compedu/webcompedu/ManualCopy/Steam_Boiler_Technology/Basics_of_steam_generation/basics_of_steam_generation.pdf
[May 23, 2014]
4. D. D. A. Namal, M. W. Leelarathna, “Sri Lanka Energy Audit Manual”. Colombo, Sri Lanka: Sri Lanka Sustainable Energy Authority, 2013, page. 16.
5.  AB & Co Consultants. “Thermal Oil Boilers.” Internet.
<http://processheating.biz/thermal-oil-boilers.htm>, [June 05, 2014].
www.lib.mrt.ac.lk
6. Sigma Thermal. “Thermal Fluid Systems.” Internet:
<http://www.sigmathermal.com/thermal-fluid-systems>, 2003 [June 05, 2014]
7. Northern Innovation. (2010 March). *Technical Investigation into Thermal Oil Technology*. [On-line]. 01(01). Available:
<http://secure.investni.com/static/library/invest-ni/documents/thermal-oil-technology-technical-investigation-report-sd-march-2010.pdf> [June 05, 2014]
8. Internet:
<http://www.energyefficiencyasia.org/energyequipment/typesofboiler.html>,
2006 [April 30, 2014]

9. CleaverBrooks. “Steam or Hot Water”. Internet: <http://www.cleaverbrooks.com/Reference-Center/Boiler-Basics/Steam-or-Hot-Water.aspx>, [May 03, 2014]

 10. Boiler and Heat Exchange Systems Inc. (2000). *The Boiler Book Online*. [Online]. Available: <http://rotunds.com/Literature/Boiler%20book.pdf> [May 02, 2014].

 11. Spirax Sarco. *The Steam and Condensate Loop*. Gloucestershire, UK: Spirax Sarco Limited, 2006, pp 1-8.

 12. Productivity Portal of India. “Performance Evaluation of Boilers”. Internet: <http://www.productivity.in/knowledgebase/Energy%20Management/c.%20Thermal%20Energy%20systems/4.10%20Boilers/4.10.4%20Performance%20Evaluation%20of%20Boilers.pdf>, [May 15, 2014].

 13. M. K. Bora and S. Nakkeeran. “Performance Analysis From The Efficiency Estimation of Coal Fired Boiler”. *International Journal of Advanced Research*, Vol. 02, pp 561 – 574, May 2014.
-
- University of Moratuwa, Sri Lanka.
 Electronic Theses & Dissertations
www.lib.mrt.ac.lk
14. Cleaver Brook. “Boiler Efficiency”. Internet: <http://www.cleaverbrooks.com>, [June 16, 2014].

 15. P. Kumar. *Training Manual on Energy Efficiency*, Tokyo: Asian Productivity Organization, 2010, pp. 11 – 20.

 16. American Boiler Manufacturers Association. “Determining and Testing Boiler Efficiency for Commercial /Institutional Packaged boilers.”, Internet: www.abma.com/determining-and-testing-boiler-efficiency.html, 2008[April 30, 2014].

 17. Hydraulic Institute Division of AHRI. “Testing standard – method to determine efficiency of commercials space heating boilers”. New Jersey, USA. BTS – 2000, 2007.

18. British Standard Institute. "Methods for assessing thermal performance of boilers for steam, hot water and high temperature heat transfer fluids – Part 1". UK, BS845-1: 1987.
19. American Society of Mechanical Engineers. "Fired Steam Generators, performance test codes". USA, PTC 4-2008.
20. Indian Standard Institute. "Code for acceptance tests on stationary steam generators of the power station type". India. IS8735-1977.
21. Indian Standard Institute. "Method of calculation of efficiency of packaged boilers". India. IS13979-1994.
22. Indian Standard Institute. "Acceptance tests industrial boilers – code of practice". India. IS8980-1995.
23. N. M. Muhaisen, R. A. Hokoma. (2012, March). "Calculating the efficiency of steam boilers based on its most effecting factors: A case study". *Engineering and technology*. [Online]. Vol.6,m pp 46- 49. Available: <http://waset.org/publications/15720/calculating-the-efficiency-of-steam-boilers-based-on-its-most-effecting-factors-a-case-study>, [May 16, 2014].
24. A. Kaupp. Energy manager Training, "Parameters influencing boiler efficiency".
25. F. D. Lang. "Errors in boiler efficiency standards" PAPER-80 errors in standards in *ASME power conference*, 2009, pp 1-17.
26. A. Senegacnik, L. Kustrin and M. Sekavcnik. "Accuracy Improvement Analysis of the standard indirect method for determining a steam boiler's efficiency." *VDB Power tech*, 12/08, pp 100 – 106, December 2008.



University of Moratuwa, Sri Lanka.
 Electronic Theses & Dissertations
www.lib.mrt.ac.lk


27. A. Bhatia. PDH online course, “Improving energy efficiency of boiler systems”. Fairfax, VA, 2012.
28. Gas India. “Technical Specifications”. Internet: <http://www.gasindia.in/technical-specification.html>, [June 08, 2014].
29. Bureau of Energy Efficiency. “Fuels and combustion”, Internet: <http://www.beeindia.in/>, [May 28, 2014].
30. D.D. Gvozdenec, Z. K. Morvay. “Fundamentals for analysis and calculation of energy and environmental performance” in *Applied Industrial energy and environmental Management*. Part III, pp 1-23,
31. Bio mass energy center. “Moisture Content”. Internet: http://www.biomassenergycentre.org.uk/portal/page?_pageid=75,177178&_dad=portal&_schema=PORTAL, 2011 [June 08, 2014].




University of Moratuwa, Sri Lanka.
Electronic Theses & Dissertations
www.lib.mrt.ac.lk

APPENDICES

Appendix 1: Semi-structured Questionnaire for Service providers

		1	2	3	4
Organization (Not compulsory)					
Details of the boiler	Boiler type				
	Design				
	Fuel				
	Rated Capacity				
	Design Pressure				
	Operating pressure				
Steam Boilers	Actual Steam generation rate				
	Feed Water Temperature				
Hot water / thermic oil boilers 	Water / Oil inlet temperature				
	Water / Oil outlet temperature				
	Water / oil Flow rate				
	Actual Fuel firing rate				
Flue Gas Analysis	O ₂ % in flue gas				
	CO ₂ % in flue gas				
	CO % in flue gas				
	Average flue gas temperature				
Ambient Air	Dry bulb temperature				
	Wet Bulb Temperature				
Surface temperature of boiler					

If feed water tank level used to calculate the operating capacity	Tank orientation and shape				
	Tank Dimensions				
	Level 1				
	Level 2 Time Duration for the trial				
If tank level used to calculate fuel consumption rate	Tank orientation and shape				
	Tank dimensions				
	Level 1				
	Level 2				
	Time for the trial				
For biomass boilers 	Moisture content of fuel				
	Amount of Fly ash				
	Amount of bottom ash				

University of Moratuwa, Sri Lanka.
 Electronic Theses & Dissertations
 Available at mrt.ac.lk

Appendix 2: Semi-structured Questionnaire for Boiler Owners

MEng. In Energy Technology
University of Moratuwa

Chamila Delpitiya (108153J)

Questionnaire for Final Year Project on 'Commercial and Industrial Boiler Performance Evaluation'

1	Name of the company (Not compulsory)		
2	Location of the company		
3	Manufacturer of the boiler		
4	Design of the boiler		Dry back
5	Type of the boiler		
6	Fuel use		
7	Design Capacity		kg/hr
8	Design Pressure		kW
9	Actual Working pressure		kg/cm ²
10	Actual Working Temperature		°C
11	Actual average working capacity		kg/hr
12	Feed water/ oil/ water inlet temperature		°C
13	Availability of steam/water/oil flow meter		
14	Availability of feed water/water/oil flow meter		
15	Availability of fuel flow meter / measuring system		
16	Flue gas temperature just after the boiler		°C
17	Availability of economizer		
18	Availability of combustion air pre heater		
19	Temperature of water / oil after economizer		°C
20	Temperature of combustion air after air pre-heater		°C
21	Temperature of flue gas after economizer and APH		°C
22	Do you have online efficiency monitoring system		
23	Do you have flue gas measuring instrument installed		
24	If yes, what parameters do you measure?		
25	Do you recover Condensate		
26	If yes, what percentage of the generation is recovered		

27	Frequency of flue gas analysis		
28	Test Results of the last flue gas analysis, Percentage O ₂		%
29	Percentage CO ₂		%
30	Percentage CO		%
31	Flue gas temperature at the time of testing		°C
32	Ambient temperature at the time of testing		°C
33	What is the feed water TDS (After feed water tank)		
34	Boiler water TDS		ppm
35	Blowdown frequency		
36	Blowdown duration		Seconds
37	Availability of Continuous Blowdown		
38	If yes, rate of continuous blowdown		
39	Average boiler surface temperature		°C
40	Have you done any analysis to evaluate the efficiency by direct method		
41	If yes, what is the efficiency by direct method		%
42	What is the actual steam to fuel ratio		



University of Moratuwa, Sri Lanka.
 Electronic Theses & Dissertations
www.lib.mrt.ac.lk